



Dart Aerospace Ltd.
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RBE350A94-3700-C-1A
Job Sheet 173921



Part No: RBE350A94-3700-C-1A

Job Qty: 18 ea **6**

Part Name: Adjustable Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/8/18

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea	5/28/18	5/28/18	0.00	0.00	Start Up Small Fab-4		MCC
100	Small Fab	18 pcs	5/28/18	5/28/18	0.00	6.00	Small Fab-3		MCC DAS
110	QC	18 pcs	5/28/18	5/28/18	0.00	0.00	QC5		38
130	Packaging	18 pcs	5/28/18	5/28/18	0.00	0.00	Packaging3-2		MCC 9-88
140	QC21-SA	18 Ea	5/28/18	5/28/18	0.00	0.00	QC21		DAS

Part Op 100 - -Assemble as per DWG sheet 2
Descriptions:

21 18064
9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	1285 Ea (2 ea)	90-Start up Operation	5054248
92373A181 54	Roll Pin 1/8 X 3/4	1235 Ea (2 ea)	90-Start up Operation	5054400
92373A251 54	Slotted Spring Pin	618 Ea (1 ea)	90-Start up Operation	3036841
CL-2-C	Lanyard Wire	14.9940 ft (.833 ea)	90-Start up Operation	5026878
NAS1756-12	Remove Before Flight	618 Ea (1 ea)	90-Start up Operation	5054659
RBE350A94-3700-C-01 134	Tube	618 Ea (1 ea)	90-Start up Operation	5044272
RBE350A94-3700-C-03 134	Bolt	618 Ea (1 ea)	90-Start up Operation	5060149
RBE350A94-3700-C-05 141	Bottom	618 Ea (1 ea)	90-Start up Operation	5091030
RBE350A94-3700-C-07 141	Top	618 Ea (1 ea)	90-Start up Operation	5043918
RBE350A94-3700-C-09 134	Knurled Nut	618 Ea (1 ea)	90-Start up Operation	5025167

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	36	498	0
	92373A181	36	276	0
	92373A251	18	38	0
	CL-2-C	15	319	0
	NAS1756-12	18	377	0
	RBE350A94-3700-C-01	18	43 15	0
	RBE350A94-3700-C-03	18	18	0
	RBE350A94-3700-C-05	18	6	0
	RBE350A94-3700-C-07	18	36	0
	RBE350A94-3700-C-09	18	47	0



Container No: S082298



Part: RBE350A94-3700-C-1A

Job No: 173921

Serial No/Batch: S082298

Revision: 6

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

CANADA

TEL.: 1 813 632-5200

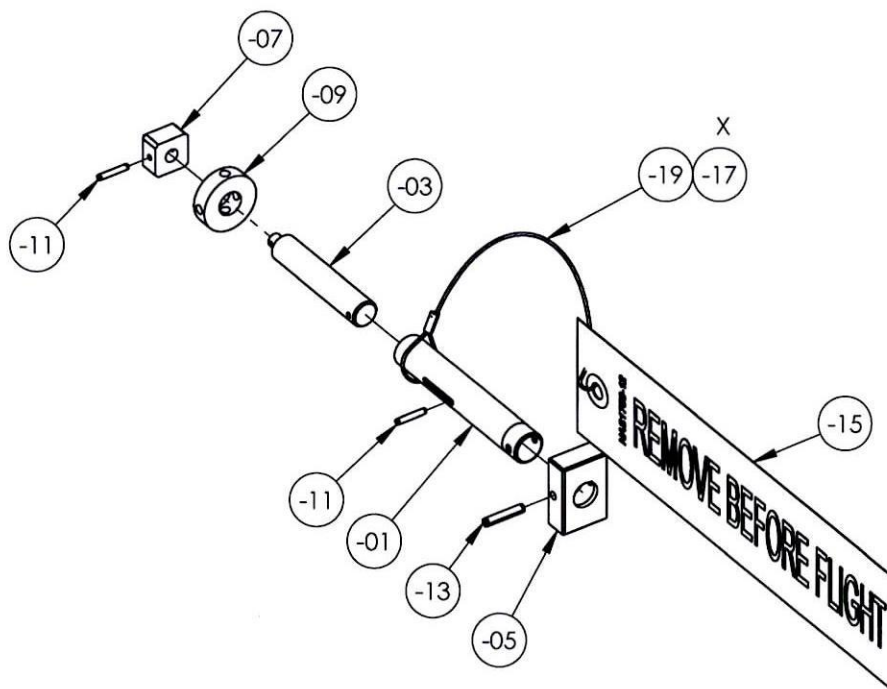
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Date: 06/19/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	16-0286	-1A ADDED DRAWING.	2/28/2017	RJC	SM



(-1A)

ADJUSTABLE BRACE ASSEMBLY

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-1A	REV 6
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER AS350/355
SCALE 1:4	DATE 8/21/2012 SHEET 2 OF 7